PTC Conductive Heating Elements
DBK’s knowledge of thermal management gives us the experience to guide and support you with your technical challenges—we can manage the complete project from concept to full production release.

Industrial Thermal Management is one of seven business units of the DBK Group. The specialists for heating, cooling and electronics are committed to always deliver the best quality possible to their industry customers in concept design, development, validation and serial production—both standard products and customized solutions. Thanks to technical excellence, scientific curiosity and flexibility DBK ranks among the technological leaders.

PTC Conductive Heating Elements

Types HP, HT
PTC conductive heating elements are dynamic heating elements combining heating and temperature limiting in a single unit. The range of application of PTC heating elements is almost unlimited. The elements need very little mounting space and feature a high power density. They are used for heating of solid bodies, containers, fluids and appliances in industrial, medical and cosmetics sectors as well as on variety of household appliances.

Conductive heating elements are available as:
• Heating profiles (HP)
• Heating discs (HT)

Besides the above types special versions are also available.

Features
• Voltage ranges 12 - 24V, 24 - 48V, 100 - 240V, special versions e.g. 400V or 72V on request, 600V for HP01B
• Protection classes SK I and SK II
• Selection of performances and temperature ranges
• Standard lengths of wires and insulation tubes
• Compliance with national and international safety regulations (VDE, UL, CSA)
• Fire hazard free
• Dynamic heating output and self regulating function depending on the ambient temperature

Applications
• Hotplates for coffee and teamakers, food warmers
• Heating of fluid-filled vessels
• Laminating equipment
• Video cameras
• Ultrasonic cleaning equipment
• Hair care appliances
• Cosmetic appliances
• Massage appliances
• Inhalation equipment
• Valve heating
• Condensation/ frost protection
• Medical apparatus
• Toys
• Telecommunication...and many more
Heating Profiles (HP)
The HP series features a compact design and high power density. The flat aluminium housing can be easily installed and ensures optimum heat transfer. The ready-to-use heating element can be fixed in any place by corresponding fixing holes on the profiles (e.g. drilled or punched mounting holes).

<table>
<thead>
<tr>
<th>Technical Data</th>
<th>HP01</th>
<th>HP02</th>
<th>HP03</th>
<th>HP04</th>
<th>HP05</th>
<th>HP06</th>
<th>HP13/1</th>
<th>HP13/3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temperature range °C</td>
<td>50 - 270</td>
<td>50 - 270</td>
<td>50 - 240</td>
<td>50 - 240</td>
<td>50 - 240</td>
<td>50 - 240</td>
<td>50 - 240</td>
<td></td>
</tr>
<tr>
<td>Maximum power output W*</td>
<td>150</td>
<td>150</td>
<td>80</td>
<td>60</td>
<td>200</td>
<td>200</td>
<td>120</td>
<td>200</td>
</tr>
<tr>
<td>Max. inrush current at 230V A</td>
<td>4.5</td>
<td>4.5</td>
<td>2.5</td>
<td>1.5</td>
<td>6.0</td>
<td>6.0</td>
<td>3.0</td>
<td>6.0</td>
</tr>
<tr>
<td>Dimensions (Length x Width x Thickness) mm</td>
<td>70 x 70 x 9.5</td>
<td>70 x 65 x 9.5</td>
<td>60 x 35 x 8.5</td>
<td>40 x 35 x 8.5</td>
<td>75 x 35 x 7.9</td>
<td>75 x 35 x 7.9</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Power output in a waterfilled aluminium test tub with good heat transfer: initial and ambient temperature 20°C

Heating Discs (HT)
High-quality compact heating element of round shape with central mounting hole. The concave prestressed contact surface ensures form-fit contact and thus optimum heat transfer. Equipped with spade terminals for electrical connection. The HT series comes with adhesive foil for easy installation.

<table>
<thead>
<tr>
<th>Technical Data</th>
<th>HT01</th>
<th>HT02</th>
<th>HT03</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temperature range °C</td>
<td>40 - 200</td>
<td>40 - 300</td>
<td>40 - 300</td>
</tr>
<tr>
<td>Maximum power output W*</td>
<td>150</td>
<td>150</td>
<td>200</td>
</tr>
<tr>
<td>Max. inrush current at 230V A</td>
<td>4.0</td>
<td>4.0</td>
<td>4.0</td>
</tr>
<tr>
<td>Dimensions (Length x Width x Thickness) mm</td>
<td>95 x 9.2</td>
<td>95 x 9.2</td>
<td>100 x 5</td>
</tr>
</tbody>
</table>